

NOTES:  
 A. <sup>TM</sup> DIAMOND SHAMROCK CORP.

B. MATERIAL AND FINISH:  
 PLUG BODY - DIE CAST ZINC  
 TUMBLERS - BRASS  
 KEYS - BRAS, NICKEL PLATED  
 SPRING MATERIAL OPTIONAL. SPRING MATERIAL  
 MUST BE STAINLESS STEEL IF POWDER COATED  
 AFTER ASSEMBLY OR PURCHASED AS PK-110 C/C2

FINISH: BRIGHT CHROMATE, TOP SURFACE OF HEAD TO BE  
 BUFFED BEFORE PLATING.

**southco**

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY  
 GRANTED IN WRITING INFORMATION DISCLOSED  
 HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT  
 AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

No.24 FASTENER - HEAVY DUTY-TYPE B(LEFT HAND)  
 3 POINT LATCHING-W/LOCK(KEYED ALIKE)

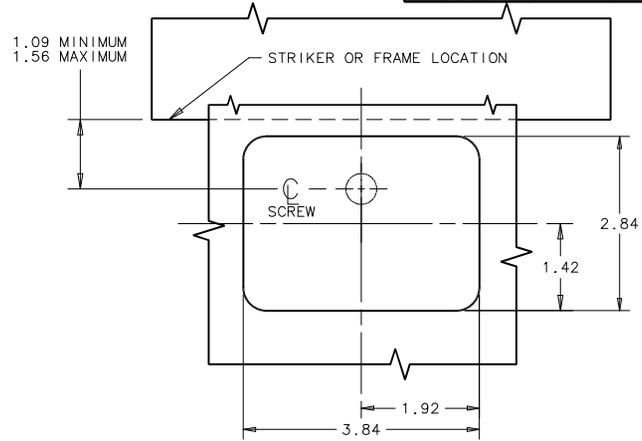
DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
5-11-76	PEK		.5:1	J-24-10-912-10

REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH
K	4-24-87	FFF	PRN:01-70-A	ASSEMBLY	24-10-912-10	-	-
L	4-13-88	JSS	PRN:24-108	GROOVE PIN	-	STEEL	ZINC PLATE PLUS BRIGHT CHROMATE
M	7-27-90	JMB	PRN:25-125	SCREW	-	STEEL	DACROSEALED <sup>TM</sup>
N	3-19-93	JGK	PRN:64-137	CONICAL SPRING	-	STAINLESS STEEL	PASSIVATE
O	5MAR93	UTO	PRN:S-1-03	PAWL	-	STEEL	DACROSEALED <sup>TM</sup>
P	21MAY97	SWD	PRN:24-176	JAM NUT(2)	-	STEEL	ZINC PLATE CHROMATE PLUS SEALER
Q	13MAY2004	RLR/AJH	PRN:P2004-0492	ACTUATOR	-	STEEL	DACROSEALED <sup>TM</sup>
R	31JAN2014	CMS/BGL	PRN:P2014-0207	LOCK PLUG	-	SEE NOTE B	SEE NOTE B
				HANDLE	-	DIE CAST ZINC	DACROTIZED <sup>TM</sup> PLUS SEALER
				LOCK CYLINDER	-	DIE CAST ZINC	BRIGHT CHROMATE
				SPACER	-	STEEL	DACROSEALED <sup>TM</sup>
				LOCK ARM	-	STEEL	DACROSEALED <sup>TM</sup>
				HEX NUT	-	DIE CAST ZINC	ACRYLIC LATEX SEALER
				SCREWS(2)	-	STAINLESS STEEL	PASSIVATE
				U BENT WASHER	-	STEEL	ZINC PLATE PLUS CHROMATE YELLOW DIP
				C RETAINER	-	STEEL	ZINC PLATE PLUS CHROMATE YELLOW DIP
				CUPWASHER	-	STEEL	DACROSEALED <sup>TM</sup>
				CUP BRACKET	-	STEEL	DACROTIZED <sup>TM</sup> PLUS SEALER

INCHES

ALL DIMENSIONS WITHOUT  
 TOLERANCES ARE FOR  
 REFERENCE ONLY.

THIRD ANGLE PROJECTION  
 B  
 PAPER  
 SIZE



PANEL PREPARATION  
 (WELD)

