

- NOTES:
 A. TM DIAMOND SHAMROCK CORPORATION
 B. TIGHTENING TORQUE OF MOUNTING NUTS
 NOT TO EXCEED 25 in-lbs
 C. MOUNTING HEX NUT AND LOCKWASHER 4 EACH INCLUDED
 UNASSEMBLED

southco
 PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY
 GRANTED IN WRITING INFORMATION DISCLOSED
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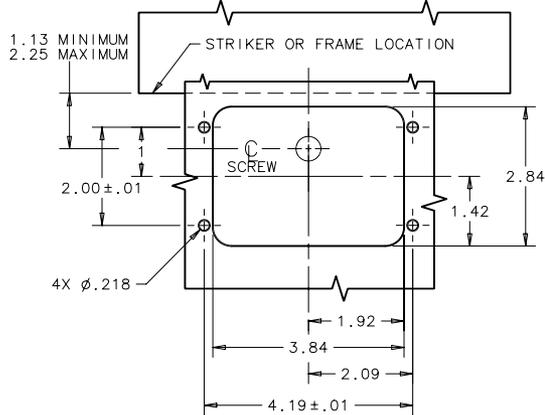
No. 24 FASTENER-HEAVY DUTY-ADAPTABLE
 FOR 3 POINT LATCH TYPE B (STUD MOUNT)

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
5-15-86	RJB		.75:1	J-24-20-412-10

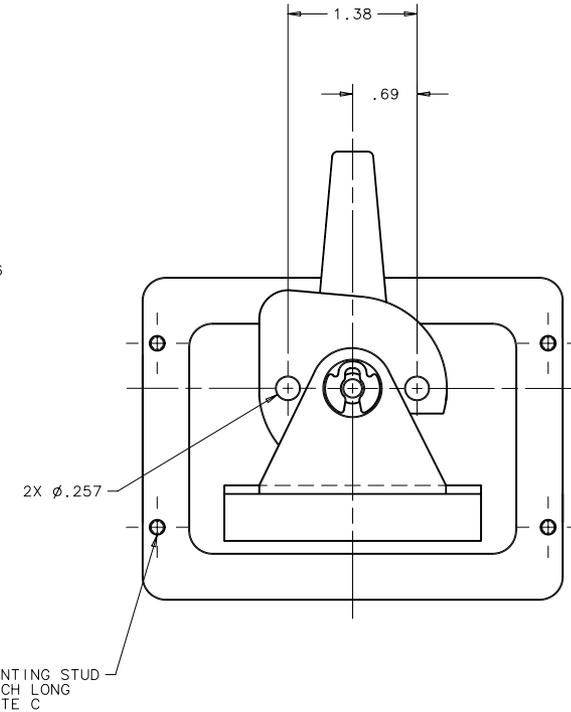
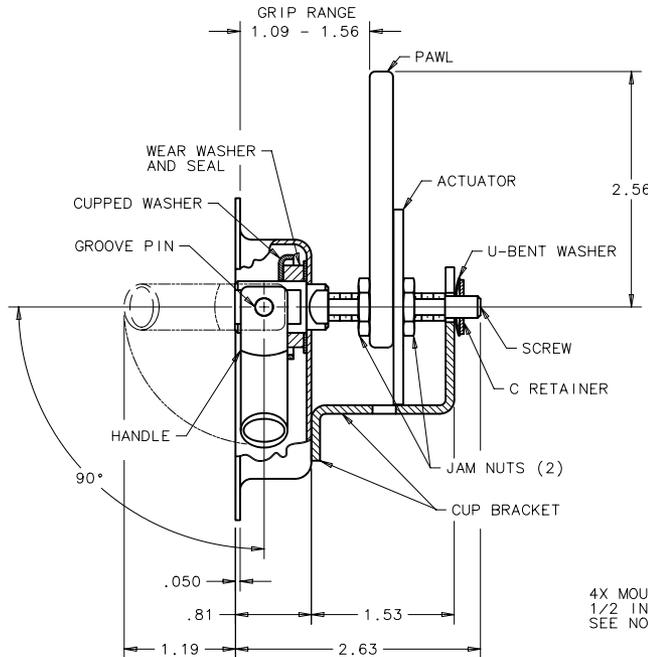
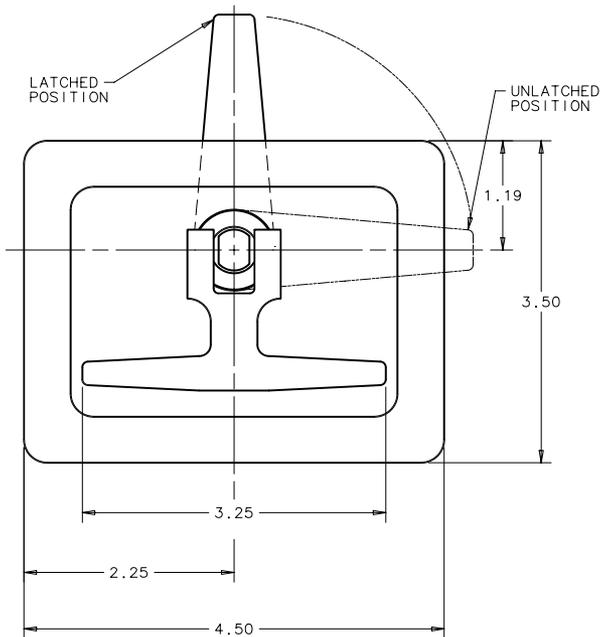
REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH
A	8-11-87	JSS	PRN:24-101	ASSEMBLY	24-20-412-10	-	-
B	3-24-88	JSS	PRN:64-105	SCREW	-	STEEL	DACROSEAL TM
C	4-13-88	JSS	PRN:24-108	HANDLE	-	DIE CAST ZINC	DACROTIZED TM PLUS SEALER
D	3-22-93	JGK	PRN:24-137	SEAL	-	NEOPRENE	BLACK
E	15MAR93	VTB	PRN:S-1-03	PAWL	-	STEEL	DACROSEAL TM
F	21MAY97	SWD	PRN:24-176	JAM NUT (2)	-	STEEL	ZINC PLATE CHROMATE PLUS SEALER
G	17MAY2004	RLR/AJH	PRN:P2004-0492	ACTUATOR	-	STEEL	DACROSEAL TM
				U-BENT WASHER	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP
				GROOVE PIN	-	STEEL	ZINC PLATE PLUS BRIGHT CHROMATE
				CUP WASHER	-	STEEL	DACROSEAL TM
				CUP BRACKET	-	STEEL	DACROTIZED TM PLUS SEALER
				HEX NUT (4)	-	STEEL	DACROSEAL TM
				LOCKWASHER (4)	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP
				C RETAINER	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP
				WEAR WASHER	-	NYLON	BLACK
				CUP GASKET	-	NEOPRENE	BLACK

INCHES
 ALL DIMENSIONS WITHOUT
 TOLERANCES ARE FOR
 REFERENCE ONLY.

 THIRD ANGLE PROJECTION
 B
 PAPER
 SIZE



PANEL PREPARATION



THESE ASSEMBLIES ARE NON-REPAIRABLE
 ITEMS AND COMPONENTS ARE NOT AVAILABLE
 AS REPLACEMENT OR REPAIR PARTS.