

- NOTES:
 A. TM DIAMOND SHAMROCK CORPORATION
 B. TIGHTENING TORQUE OF MOUNTING NUTS
 NOT TO EXCEED 25 in-lbs
 C. MOUNTING HEX NUT AND LOCKWASHER 4 EACH INCLUDED
 UNASSEMBLED

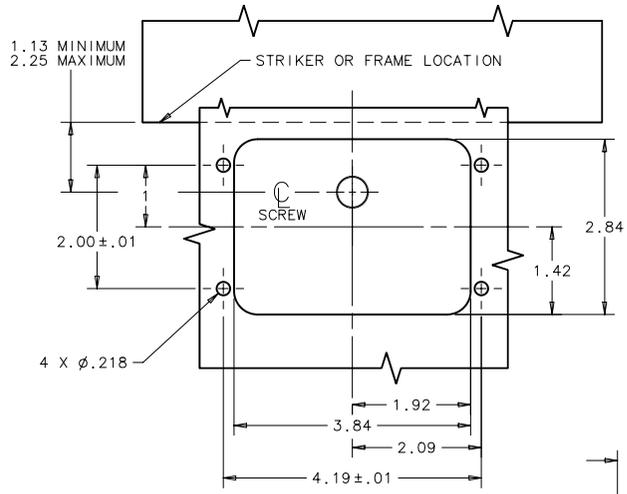
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|----------------|-----------|--|----------------|
| REV | DATE | DRAWN/CHKD | DESCRIPTION |
| G | 21MAY97 | SWD | PRN:24-176 |
| H | 17MAY2004 | RLR/AJH | PRN:P2004-0492 |

No.24 FASTENER HEAVY DUTY TYPE B
 ADAPTABLE FOR 3 POINT LATCH (STUD MOUNT)

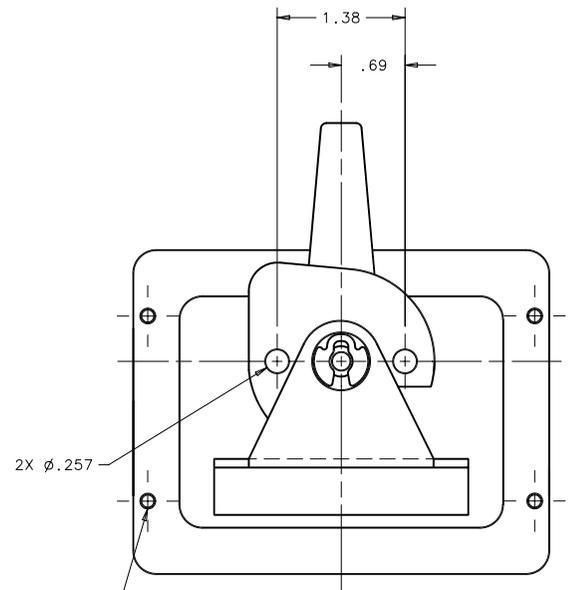
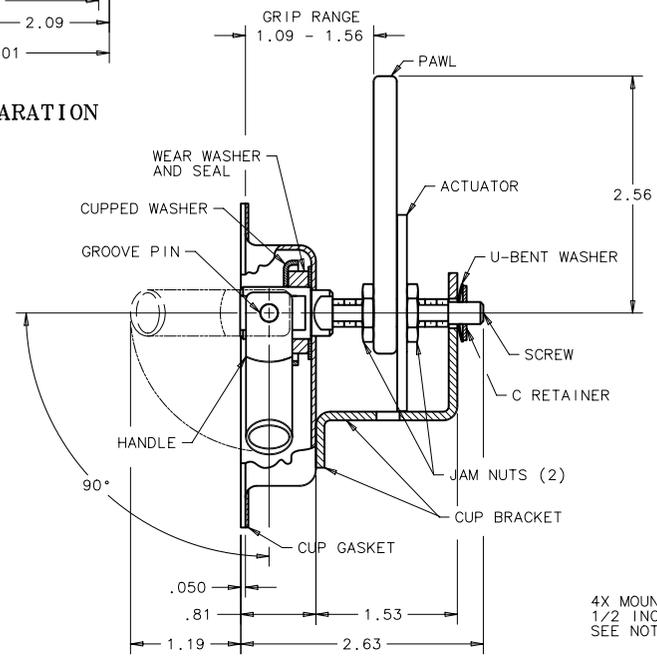
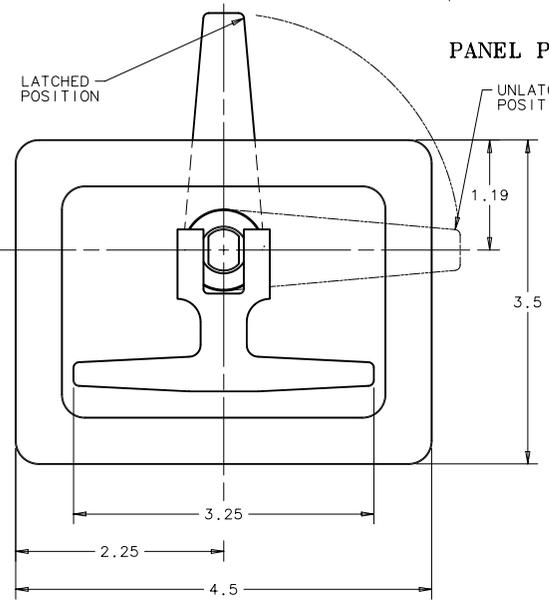
| DATE | DRAWN | CHKD | SCALE | DRAWING NUMBER |
|--------|-------|------|-------|----------------|
| 5-8-86 | RJB | | .75:1 | J-24-20-412-35 |

| ITEM | PART NUMBER | MATERIAL | FINISH |
|----------------|--------------|-----------------|-------------------------------------|
| ASSEMBLY | 24-20-412-35 | - | - |
| SCREW | - | STEEL | BRIGHT CHROME PLATE |
| HANDLE | - | DIE CAST ZINC | CHROME PLATE |
| SEAL | - | NEOPRENE | BLACK |
| PAWL | - | STEEL | DACROSEALED TM |
| JAM NUT (2) | - | STEEL | ZINC PLATE CHROMATE PLUS SEALER |
| ACTUATOR | - | STEEL | DACROSEALED TM |
| U-BENT WASHER | - | STEEL | ZINC PLATE PLUS YELLOW CHROMATE DIP |
| GROOVE PIN | - | STEEL | ZINC PLATE PLUS BRIGHT CHROMATE |
| CUP WASHER | - | STEEL | CHROME PLATE |
| CUP BRACKET | - | STAINLESS STEEL | ELECTROPOLISH |
| HEX NUT (4) | - | STAINLESS STEEL | PASSIVATE |
| LOCKWASHER (4) | - | STAINLESS STEEL | PASSIVATE |
| C RETAINER | - | STEEL | ZINC PLATE PLUS YELLOW CHROMATE DIP |
| WEAR WASHER | - | NYLON | BLACK |
| CUP GASKET | - | NEOPRENE | BLACK |

INCHES
 ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.
 **B**
 PAPER SIZE



PANEL PREPARATION



4X MOUNTING STUD
 1/2 INCH LONG
 SEE NOTE C

THESE ASSEMBLIES ARE NON-REPAIRABLE
 ITEMS AND COMPONENTS ARE NOT AVAILABLE
 AS REPLACEMENT OR REPAIR PARTS.