

NOTES:

- A.  $\frac{1}{8}$  DIAMOND SHAMROCK CORP.
- B. TIGHTENING TORQUE OF MOUNTING NUTS NOT TO EXCEED 75 in - lbs
- C. MOUNTING LOCKWASHER NUT (4) INCLUDED UNASSEMBLED

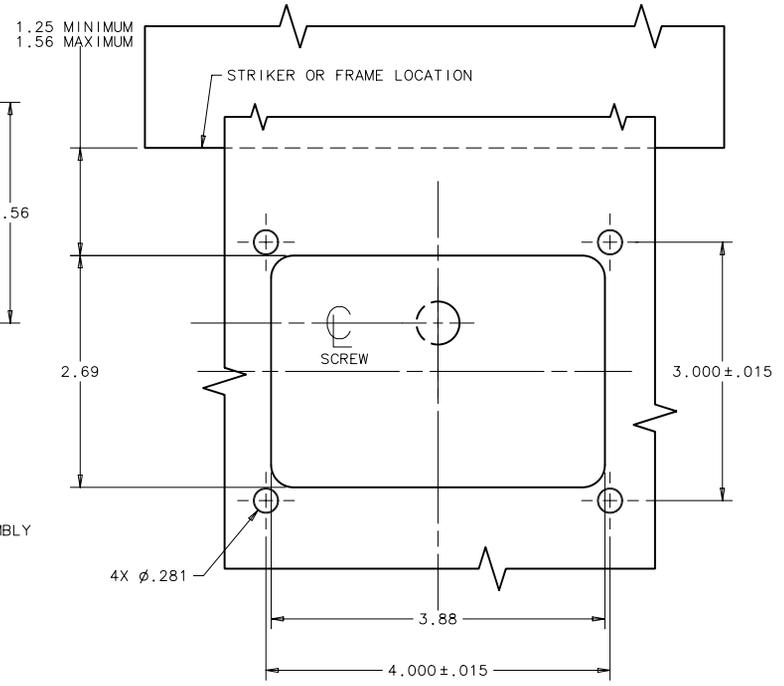
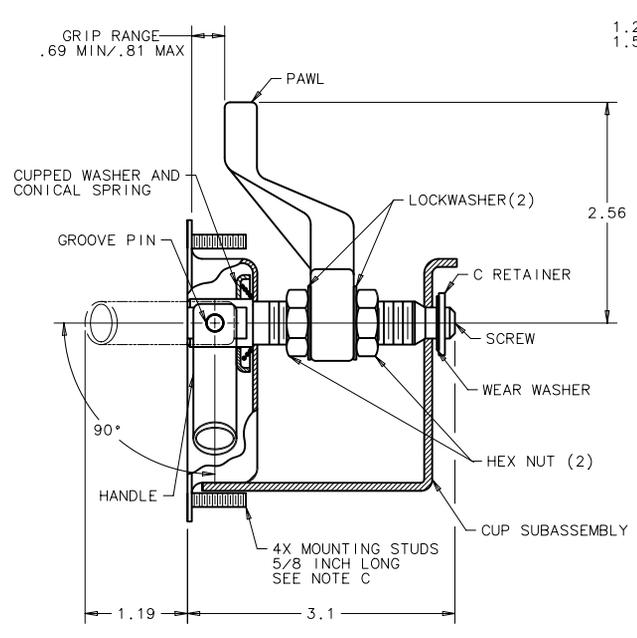
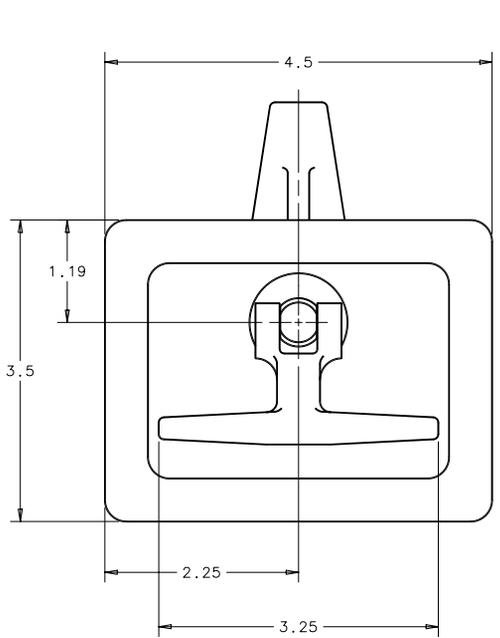
<b>southco</b>				PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.				No.24 FASTENER HEAVY DUTY TYPE B FIXED GRIP LATCH(STUD MOUNT)				DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH									
A	17MAY2004	RLR/AJH	PRN:P2004-0492	ASSEMBLY	24-20-621-10	-	-									
				HANDLE	-	DIE CAST ZINC	DACROTIZED $\frac{1}{8}$ PLUS SEALER									
				SCREW	-	STEEL	DACROSEALED $\frac{1}{8}$									
				CONICLE SPRING	-	STAINLESS STEEL	PASSIVATE									
				PAWL	-	DIE CAST ZINC	ACRYLIC LATEX SEALER									
				WEAR WASHER	-	NYLON	NATURAL									
				C RETAINER	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP									
				CUPWASHER	-	STEEL	DACROSEALED $\frac{1}{8}$									
				GROOVE PIN	-	STEEL	ZINC PLATE PLUS BRIGHT CHROMATE									
				CUP SUBASSEMBLY	-	STEEL	DACROTIZED $\frac{1}{8}$ PLUS SEALER									
				LOCKWASHER(2)	-	SPRING STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP									
				HEX NUT(2)	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP									
				LOCKWASHER NUT(4)	-	STEEL	ZINC PLATE PLUS BRIGHT CHROMATE									

**INCHES**

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

THIRD ANGLE PROJECTION

B PAPER SIZE



PANEL PREPARATION