

NOTES:

- A. MATERIAL AND FINISH:
 PLUG BODY - DIE CAST ZINC
 TUMBLERS - BRASS
 KEYS - BRASS, NICKEL PLATED
 SPRING MATERIAL OPTIONAL. SPRING MATERIAL
 MUST BE STAINLESS STEEL. IF POWDER COATED
 AFTER ASSEMBLY OR PURCHASED AS PK-110 C₂
 FINISH: BRIGHT CHROMATE, TOP SURFACE OF HEAD TO BE
 BUFFED BEFORE PLATING.
- B. TIGHTENING TORQUE OF MOUNTING NUTS NOT TO EXCEED
 25 in-lbs
- C. MOUNTING HEX AND LOCKWASHER 4 EACH INCLUDED
 ASSEMBLED

southco

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY
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No.24 FASTENER-HEAVY DUTY TYPE B ADAPTABLE
 FOR 3 POINT LATCHING W/LOCK(KEYED ALIKE)

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
6-6-79	HAR		.75:1	J-24-20-912-10

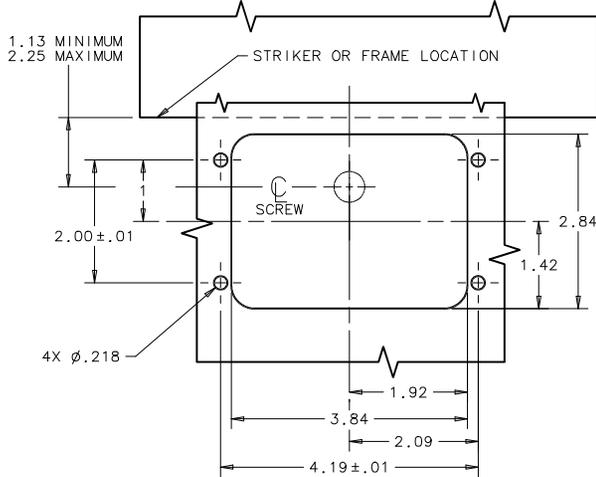
REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH
L	20MAY97	SWD	PRN: 24-176	ASSEMBLY	24-20-912-10	-	-
M	18MAY2004	RLR/AJH	PRN: P2004-0492	HANDLE	-	DIE CAST ZINC	ZINC FLAKE COATING
N	12APR2005	BRP/AJH	PRN: P2005-0592	CUP WASHER	-	STEEL	ZINC FLAKE COATING
O	31JAN2014	CMS/BGL	PRN: P2014-0207	CONICAL SPRING	-	STAINLESS STEEL	PASSIVATE
				PAWL	-	STEEL	ZINC FLAKE COATING
				JAM NUT(2)	-	STEEL	ZINC PLATE CHROMATE PLUS SEALER
				ACTUATOR	-	STEEL	ZINC FLAKE COATING
				LOCK PLUG	-	SEE NOTE A	SEE NOTE A
				GROOVE PIN	-	STEEL	ZINC PLATE PLUS BRIGHT CHROMATE
				SCREW	-	STEEL	ZINC FLAKE COATING
				LOCK CYLINDER	-	DIE CAST ZINC	BRIGHT CHROMATE
				SPACER	-	STEEL	ZINC FLAKE COATING
				LOCK ARM	-	STEEL	ZINC FLAKE COATING
				HEX NUT	-	DIE CAST ZINC	ACRYLIC LATEX SEALER
				SCREW(2)	-	STAINLESS STEEL	PASSIVATE
				U BENT WASHER	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP
				C RETAINER	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP
				CUP BRACKET	-	STEEL	ZINC FLAKE COATING

INCHES

ALL DIMENSIONS WITHOUT
 TOLERANCES ARE FOR
 REFERENCE ONLY.

THIRD ANGLE PROJECTION

B
 PAPER
 SIZE



PANEL PREPARATION

