

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
B	19APR2019	JQ/LC	PRN: P2019-1029



SCALE 1:1

NOTES:

A. INSTALLATION INSTRUCTIONS:

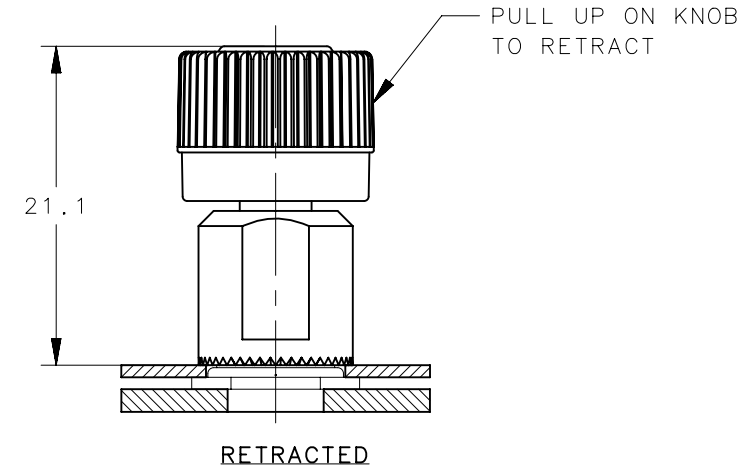
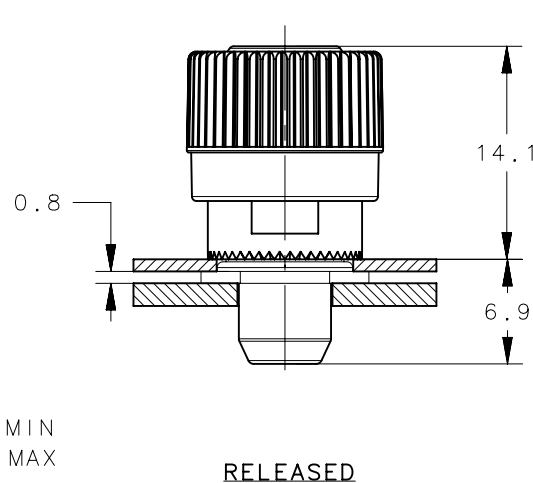
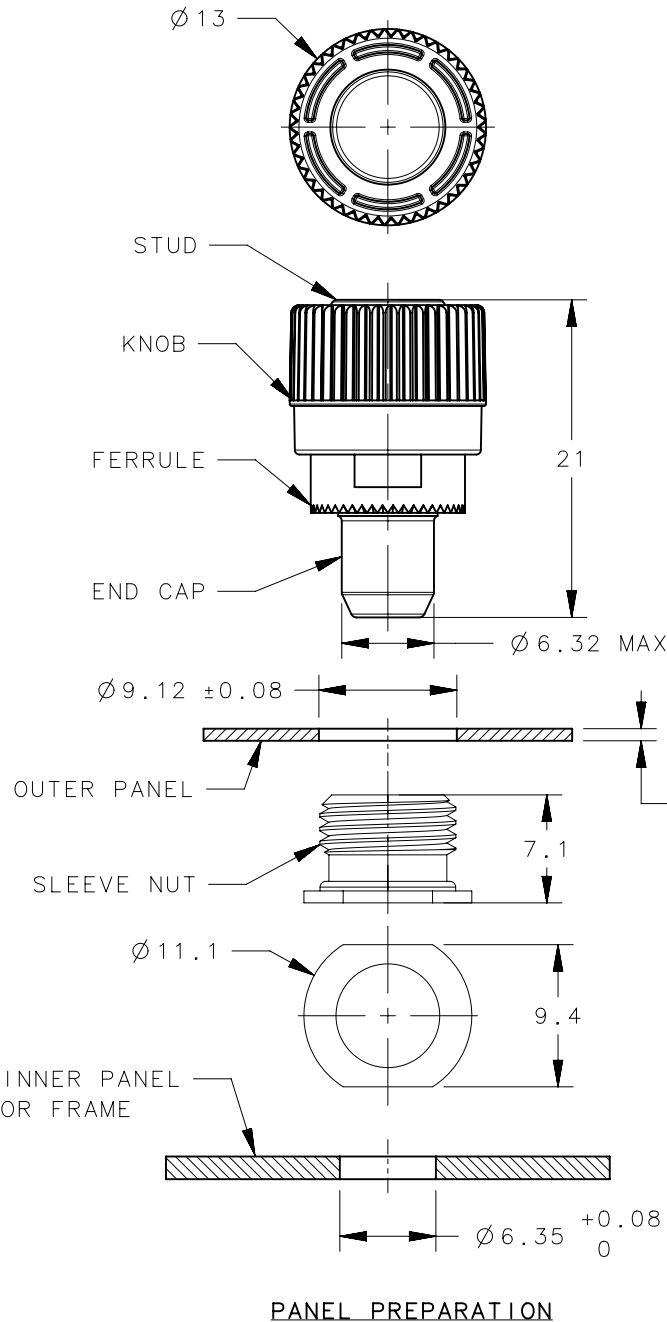
1. DRILL OR PUNCH $\phi 9.12 \pm 0.08$ HOLE IN OUTER PANEL.
2. PRESS STUD FIRMLY TO HOLD TEETH OF FERRULE AGAINST PANEL. THREAD SLEEVE NUT INTO FERRULE AND TIGHTEN WITH WRENCH SOUTHCO PART NUMBER 56-0-22041-04.

B. MATERIAL AND FINISH:

1. STUD: HARDENED STEEL, ZINC PLATE PLUS SEALER.
2. KNOB: PC/ABS, UL94 V0 RATED.
3. SPRING: 300 SERIES SATINLESS STEEL, PASSIVATED.
4. END CAP, FERRULE AND SLEEVE NUT: STEEL, ZINC PLATED PLUS SEALER.

C. COSMETIC SPECIFICATION: ALL SURFACES (UNLESS OTHERWISE SPECIFIED) ARE TO BE PER SOUTHCO SPECIFICATION S-121-02, CLASS B, FERRULE AND SLEEVE NUT CLASS C.

D. PARTS SHIPPED BULK.



EEE KNOB COLOR

000 BLACK
SEE J-47-0-3 FOR DETAIL

56-380-EEE	SCREW	SEE NOTES	SEE NOTES
PART NUMBER	TYPE OF COMPONENT	MATERIAL	FINISH

THIRD ANGLE PROJECTION				 CONNECT • CREATE • INNOVATE				
MILLIMETERS [IN]								
SURFACE AREA		TOLERANCES UNLESS OTHERWISE NOTED		DESCRIPTION				
VOLUME		UP TO 0.5 ±0.1		56 PLUNGER				
PROPRIETARY ITEM		OVER 0.5 UP TO 6 ±0.2		THREAD-IN, PRISM-SMALL-4C				
EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.		OVER 6 UP TO 30 ±0.4		SIZE	SYSTEM	DWG NO.		
		OVER 30 ±0.6		A4	NX	J-56-380		
		ANGLES ±5°		DRAWN BY		DATE	SCALE	SHEET
		PER ASME Y14.5M-1994		JQ/LC		29MAR2018	2:1	1 OF 1