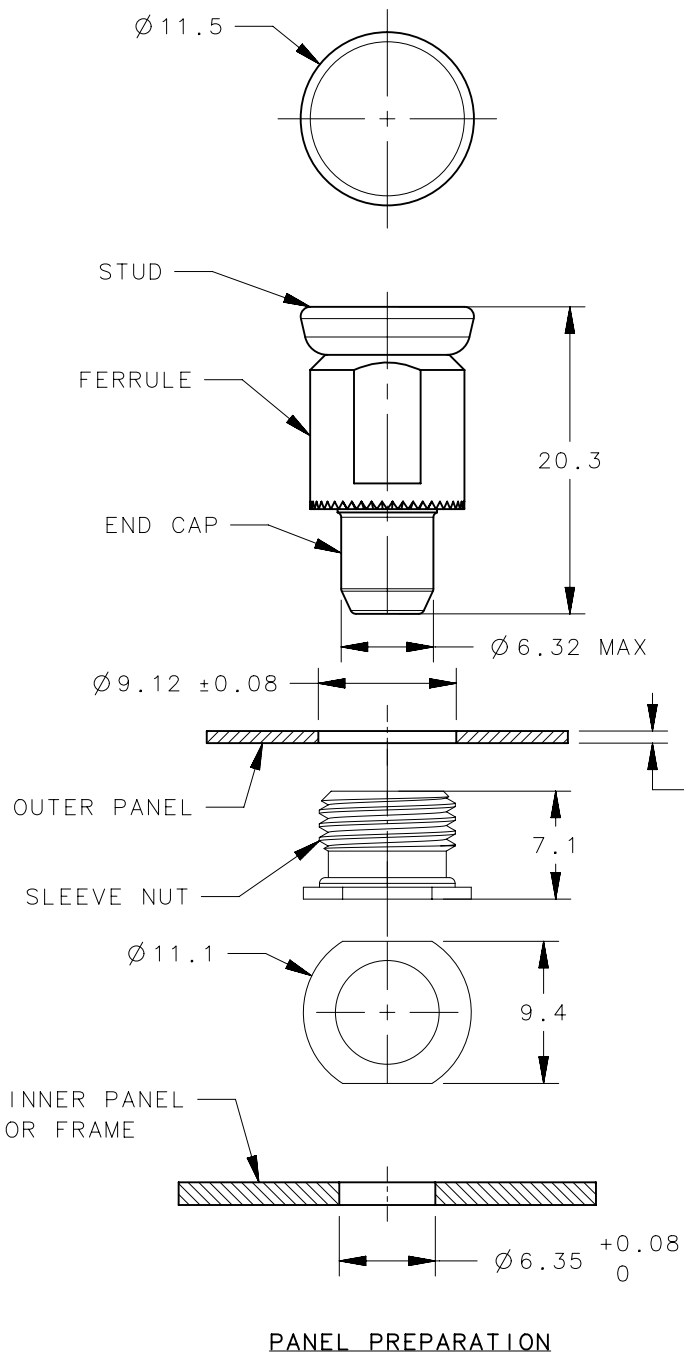




NOTES:

A. INSTALLATION INSTRUCTIONS:

1. DRILL OR PUNCH $\varnothing 9.12 \pm 0.08$ HOLE IN OUTER PANEL.
2. PRESS STUD FIRMLY TO HOLD TEETH OF FERRULE AGAINST PANEL. THREAD SLEEVE NUT INTO FERRULE AND TIGHTEN WITH WRENCH SOUTHCO PART NUMBER 56-0-22041-04.

B. MATERIAL AND FINISH:

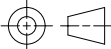
1. STUD: HARDENED STEEL, ZINC PLATE PLUS SEALER.
2. SPRING: 300 SERIES SATINLESS STEEL, PASSIVATED.
3. END CAP, FERRULE AND SLEEVE NUT: STEEL, ZINC PLATED PLUS SEALER.

C. COSMETIC SPECIFICATION: ALL SURFACES (UNLESS OTHERWISE SPECIFIED) ARE TO BE PER SOUTHCO SPECIFICATION S-121-02, CLASS B, FERRULE AND SLEEVE NUT CLASS C.

D. PARTS SHIPPED BULK.



SCALE 1:1

	THIRD ANGLE PROJECTION			southco® CONNECT • CREATE • INNOVATE			
	MILLIMETERS [IN]						
	TOLERANCES UNLESS OTHERWISE NOTED	DESCRIPTION					
SURFACE AREA	UP TO 0.5 ± 0.1	56 PLUNGER					
VOLUME	OVER 0.5 UP TO 6 ± 0.2	THREAD-IN, BRIGHT-SMALL					
	OVER 6 UP TO 30 ± 0.4	SIZE		SYSTEM		DWG NO.	
PROPRIETARY ITEM	OVER 30 ± 0.6	A4		NX		J-56-80-15	
EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.	ANGLES ± 5°	DRAWN BY		DATE		SCALE	SHEET
	PER ASME Y14.5M-1994	JQ/LC		29MAR2018		2 : 1	1 OF 1