

**SOUTHCO No. 64 FLUSH PADDLE LATCH
ZINC PLATE FINISH**

**DRAWING NUMBER
J-64-10-301-40**

**SCALE
N.T.S.**

**DATE
10-10-72 V.B.S.**

CHKD

DRAWN

DATE

APP

R.S.

DATE

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R.S.

DATE

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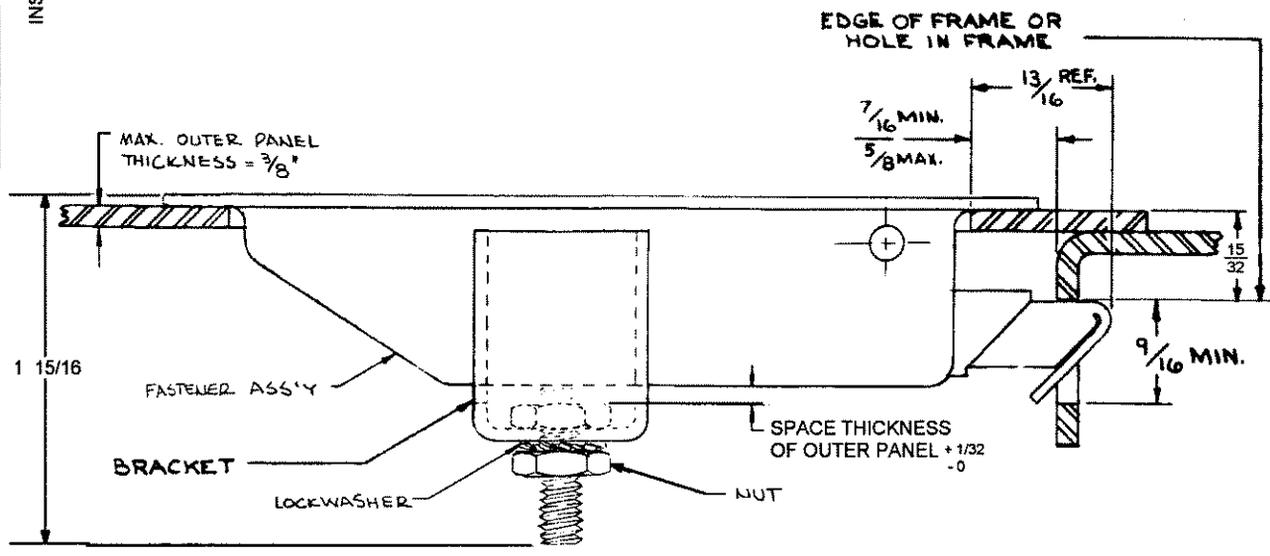
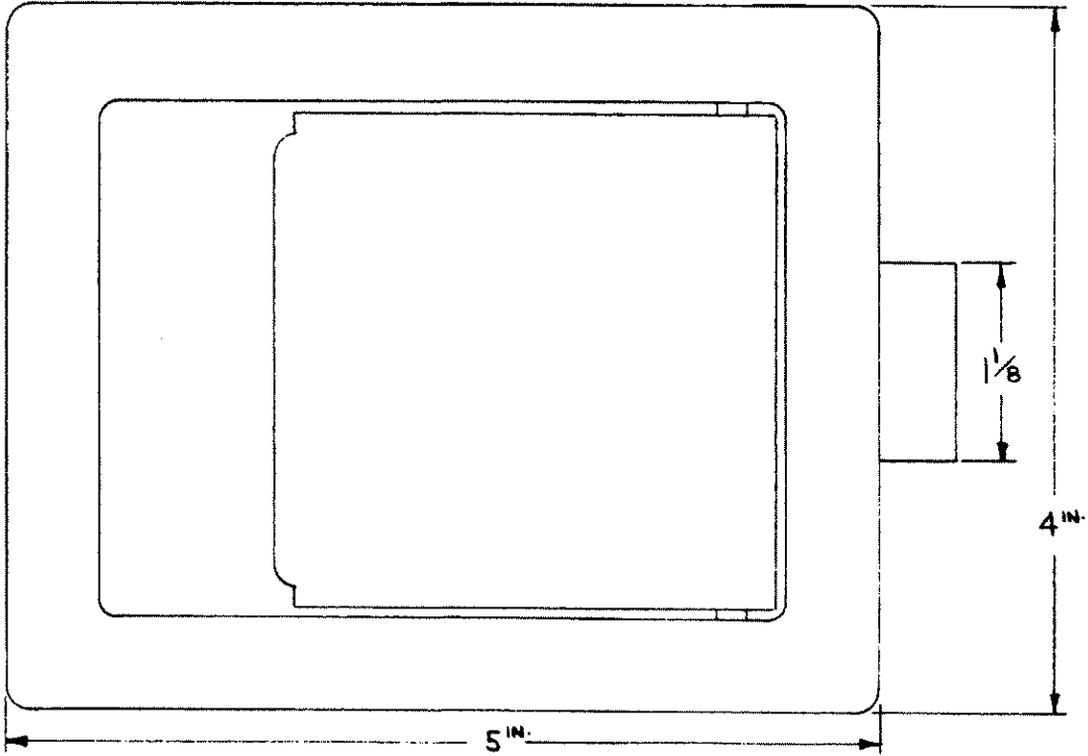
R.S.

DATE

INSTALLATION - PREPARE A RECTANGULAR HOLE $3\frac{1}{4} \times 4\frac{1}{4}$ (1/8 MAX. CORNER RADII) ADJUST FIRST NUT, AS SHOWN, FOR THICKNESS OF OUTER PANEL. PLACE LATCH IN HOLE, THEN PLACE BRACKET OVER STUD AS SHOWN AND SECURE WITH LOCKWASHER AND NUT.

ITEM	COMPONENT	PART N°	MATERIAL	FINISH
ASSEMBLY		64-10-301-40		
	CUP SUB ASSY		STEEL	SEE NOTE 'A'
	PADDLE		STEEL	SEE NOTE 'A'
	PIN		STAINLESS STEEL	PASSIVATE
	SLIDE		STEEL	SEE NOTE 'A'
	SPRING		STAINLESS STEEL	PASSIVATE
	BRACKET		STEEL	ZINC PLATE
	NUT		STEEL	ZINC PLATE
	LOCKWASHER		STEEL	ZINC PLATE

NOTE "A" - ZINC PLATE PER QQ-Z-325, TY. I, CL. 2 PLUS CHROMATE DIP - BRIGHT



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REV A 11-9-80 JGA FRN: 0430
REV B 3-22-82 ESK FRN: S-1-01
REV C 2-24-88 RJB FRN: 64-104
REV D 5-3-88 RES FRN: 01-98

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