

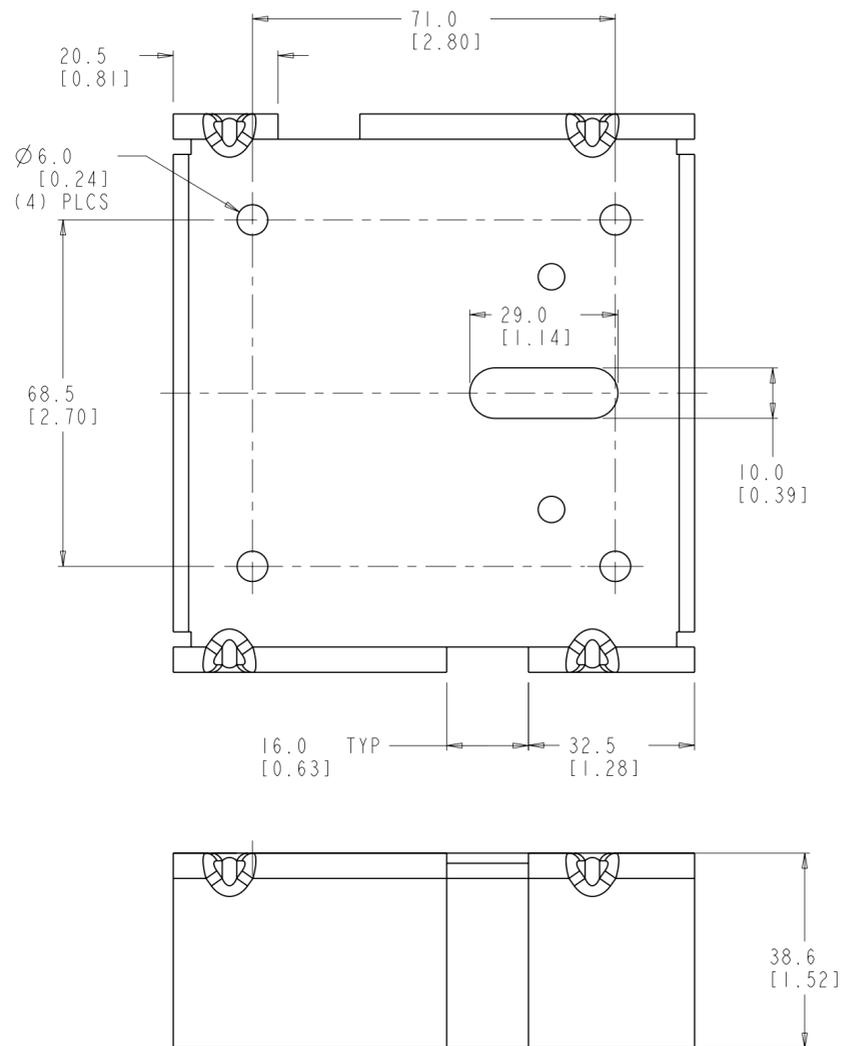
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REVISION RECORD			
SYMB	DESCRIPTION	BY	DATE
A	RELEASE FOR PRODUCTION	EV/JM	27MAR2007
B	PRN: P2007-1288	EV/MJS	22OCT2007

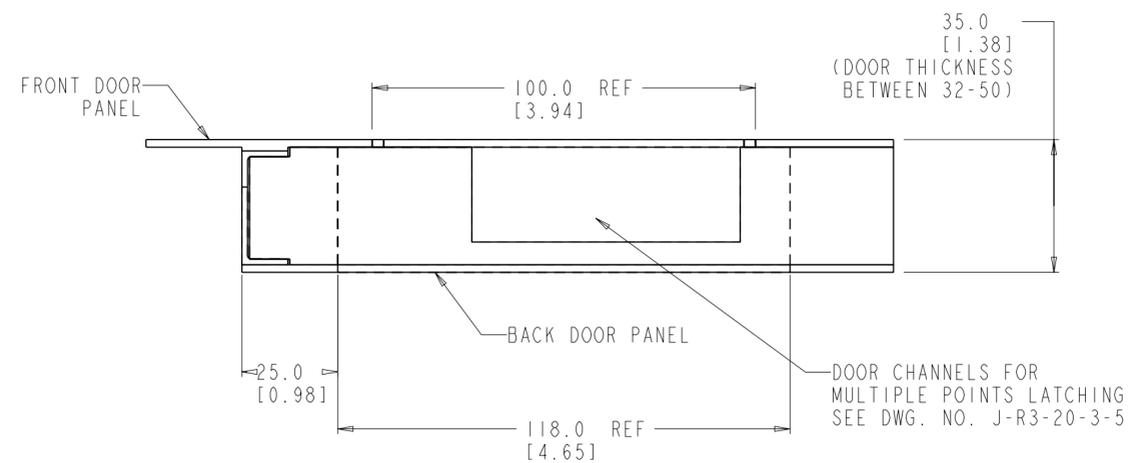
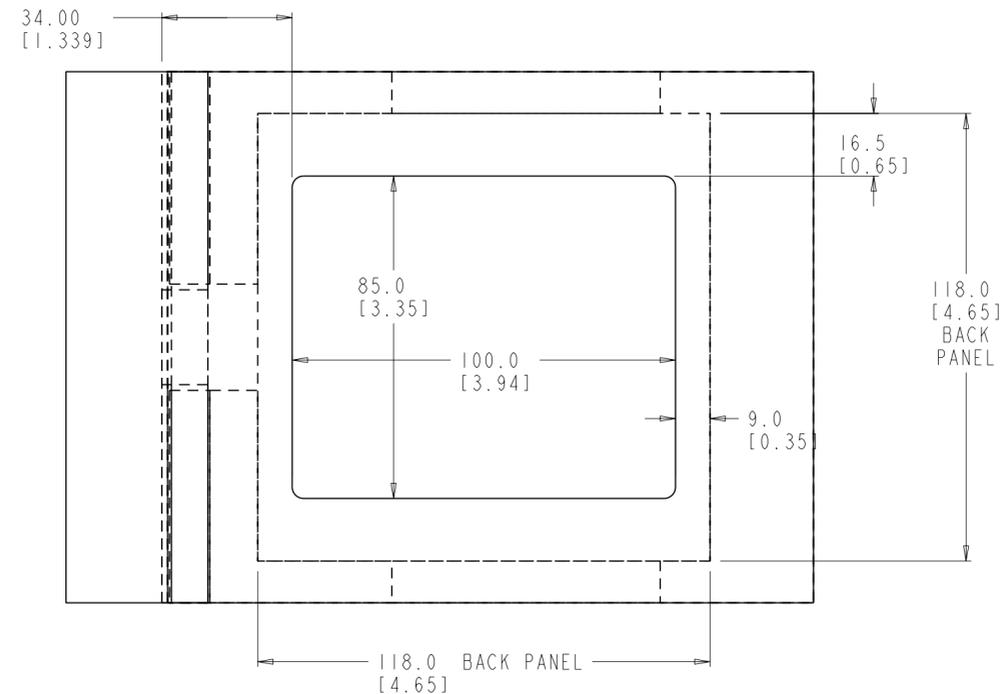
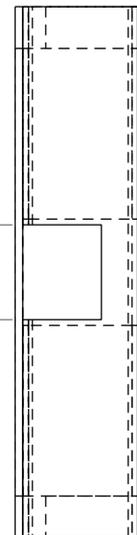
NOTES:

1. MATERIAL AND FINISH: MOUNTING BRACKET IS STEEL (SHEET METAL), ZINC PLATED.
2. U SHAPED MOUNTING BRACKET PART NO R3-23-161-11 AND HARDWARE ARE ORDERED SEPARATELY. THIS BRACKET ATTACH/MOUNT THE BDL TO THE FRONT DOOR PANEL/SHEET, MINIMUM FRONT PANEL THICKNESS 1.5 mm (1/16"). SEE PANEL PREPARATION FOR DETAILS AND TABLE FOR HARDWARE (SELF TAPPING SCREWS) PART NO.
3. INSTALLATION INSTRUCTIONS: PREPARE THE RECTANGULAR HOLE IN THE DOOR PANEL AS DESCRIBED IN THIS DRAWING, USE THE U SHAPED MOUNTING BRACKET PART NO. R3-23-161-11, INSERT THE BAGGAGE DOOR LATCH (BDL) ASSEMBLY THROUGH THE FRONT PANEL OPENING, INSERT THE U SHAPED MOUNTING BRACKET THROUGH THE BACK DOOR PANEL OPENING AND SECURE BOTH PARTS ON THE DOOR PANEL USING FOUR (4) #8 SELF-TAPPING SCREWS. MAKE SURE THE PAWL HOUSING IS SEATED IN THE U SHAPED CHANNEL. ADJUST THE FRONT PAWL HOUSING EDGE OF THE HOUSING AT THE SAME LEVEL/HEIGHT WITH DOOR FRAME OPENING SURFACE AND TIGHTEN THE SCREW. MAKE SURE THE BDL IS VERTICAL AND HORIZONTAL ALIGNED. RECOMMENDED TORQUE FOR MOUNTING SCREWS IS 1.5 Nm (13 IN LBS).
4. BY USING THE U SHAPED MOUNTING BRACKET SHOWN, THE BDL IS SUITABLE FOR DOOR THICKNESSES BETWEEN 25mm TO 50mm (1.0 TO 2.0 INCHES) WITH FRONT SHEET THICKNESS 1.5 mm (1/16") TO 9.5 mm (3/8").

U SHAPED MOUNTING BRACKET PART NO. R3-23-161-11



25.0 [0.98] U SLIDING PAWL CHANNEL IN THE DOOR

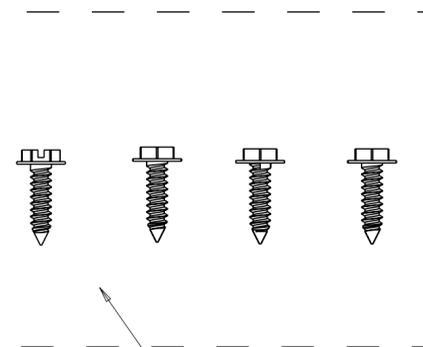


PANEL PREPARATION

SCALE 0.750

DOOR THICKNESS inch (mm)	#8 SELF-TAPPING SCREWS PART NO.
1/16" (1.5mm) - 3/16" (4.8mm)	5/8" (16mm) PART NO. R3-23-250-01
3/16" (4.8mm) - 3/8" (9.5mm)	3/4" (19mm) PART NO. R3-23-250-02

SCREW MAX TIGHTENING TORQUE 2.8 Nm (25 lbf-in)



MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES: ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY	southco		TITLE U-SHAPED MOUNTING BRACKET, R3-BDL	
	DESIGNER EV 10/06/06	DRAFTER	DWG No J-R3-20-3-3	REVISION B
	MODEL NAME R3-23-161	SCALE 1.000	MATERIAL	
	3.2 ALL SURFACES EXCEPT AS NOTED	CALC. WEIGHT	SHEET 1 OF 1	FORMAT C