



April 2025

Dear Customer,

In December 2024, the U.S. Environmental Protection Agency (EPA) issued a final rule under the Toxic Substances Control Act (TSCA) section 6(a) regarding the manufacture (including import), processing, distribution, and use of Trichloroethylene "TCE" (CASRN 79-01-6). The rule applies when TCE is present in a formulation at 0.1% or greater.

This ruling impacts LOCTITE® SF 736 Primer and kits containing this product. To comply, Henkel will stop selling and distributing the products listed below, globally, by June 16th, 2025. Last time buys are available through May 16th, 2025, while supplies last.

Material Number (IDH)	Material Description
135537	LOCTITE SF 736 AE6OZEN*
228173	LOCTITE AA 312 KTEAEN*
228190	LOCTITE AA 312 KIT KTEAEN*
228191	LOCTITE AA 312 KTEAEN
2473614	LOCTITE SF 736 AE6OZEN
490183	LOCTITE 312 SPEEDBONDER KT*
833657	LOCTITE KIT ESPEJO RETROVISOR*

Henkel is working to reformulate LOCTITE SF 736 Primer. Products marked with an asterisk will be relaunched with new material numbers to be shared in a later communication.

Please note it is your responsibility to ensure compliance with this regulatory ruling and timeline to stop selling, processing, distributing, and/or using the products listed above. Please refer to the full text of the rule here: [2024-29274.pdf](#)

The Henkel Safety Data Sheets for these products have been updated with the required notification. Per the rule, the following language was included in sections 1(c) and 15 of the SDS:

"After June 16, 2025, this product which contains trichloroethylene (TCE) is and can only be domestically manufactured, imported, processed, or distributed in commerce for the following purposes until the following prohibitions take effect: (1) Processing as an intermediate a) for the manufacture of HFC-134a until June 18, 2033, and b) for all other processing as a reactant/intermediate until December 18, 2026; (2) Industrial and commercial use as a solvent for open-top batch vapor degreasing until December 18, 2025; (3) Industrial and commercial use as a solvent for closed-loop batch vapor degreasing until December 18, 2025, except for industrial and commercial use in batch vapor degreasing for land-based DoD defense systems by Federal agencies and their contractors until December 18, 2029, and except for industrial and commercial use as a solvent for closed-loop batch vapor degreasing necessary for rocket engine cleaning by Federal agencies and their contractors until December 18, 2031, and except for industrial and commercial use of TCE in closed-loop



and open-top batch vapor degreasing for essential aerospace parts and components and narrow tubing used in medical devices until December 18, 2031, and except for industrial and commercial use as a solvent for closed-loop batch vapor degreasing for rayon fabric scouring for end use in rocket booster nozzle production by Federal agencies and their contractors until December 18, 2034; (4) Industrial and commercial use in processing aid (a) for lithium battery separator manufacturing until December 18, 2029, and (b) for lead-acid battery separator manufacturing until December 18, 2044, and (c) for specialty polymeric microporous sheet material manufacturing until December 18, 2039, and (d) in process solvent used in battery manufacture; in process solvent used in polymer fiber spinning, fluoroelastomer manufacture and Alcantara manufacture; in extraction solvent used in caprolactam manufacture; and in precipitant used in beta-cyclodextrin manufacture until December 18, 2026; (5) Industrial and commercial uses for vessels of the Armed Forces and their systems, and in the maintenance, fabrication, and sustainment for and of such vessels and systems until December 18, 2034; and (6) Industrial and commercial use for laboratory use (a) for essential laboratory activities until December 18, 2074 and (b) for asphalt testing and recovery using manual centrifuge processes until December 18, 2029 and for asphalt testing and recovery until December 18, 2034." For more information on the rule, please visit EPA's website: [Risk Management for Trichloroethylene \(TCE\) | US EPA](#)

Please do not hesitate to contact us through our website www.henkel-northamerica.com, your sales representative, Technical Service at 800-562-8483 (in the US) or 800-263-5043 (in Canada).

With Best Regards,

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