

REV.	DATE	DRAWN	DESCRIPTION
A	13SEP1999	JRS	PRN: M1-99
B	28JUL2000	UPW	PRN: 93-238B
C	10OCT2000	DLH	PRN: M1-100

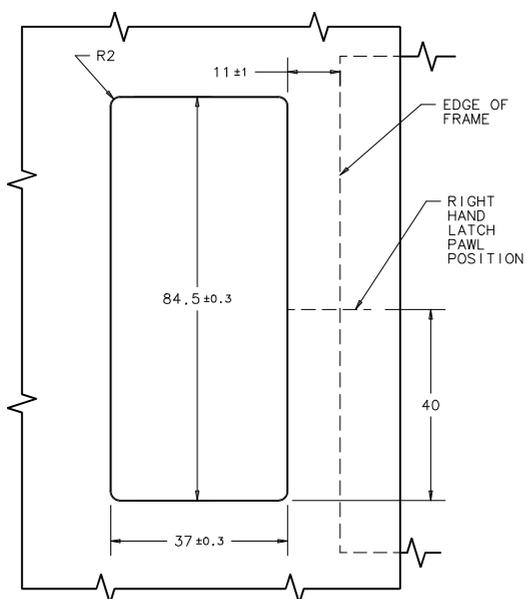
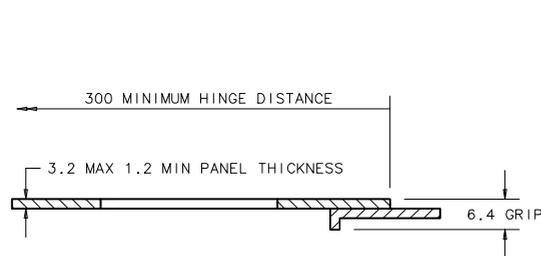
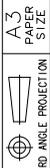
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**PADDLE LATCH, RIGHT HAND ASSEMBLY**

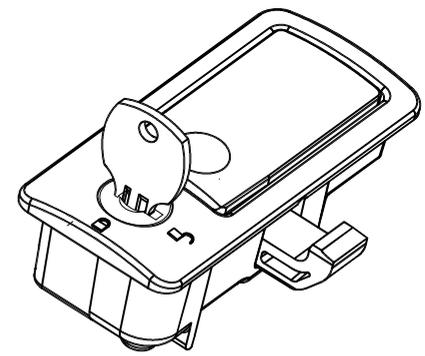
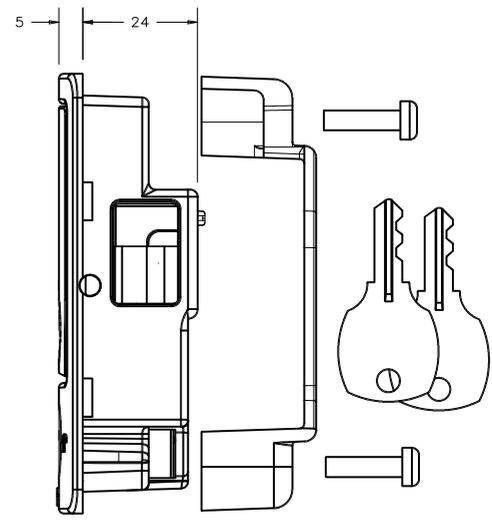
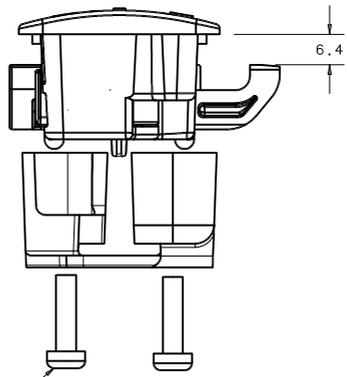
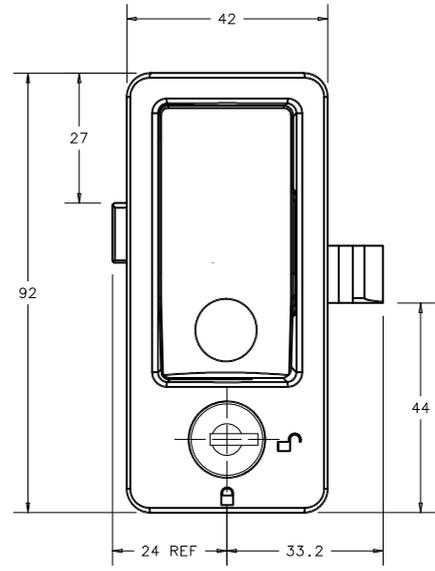
ASSEMBLY	COMPONENT	MATERIAL	FINISH
M1-2F-1-25	HOUSING HANDLE	ABS/POLYCARB	BLACK
	SLIDE - RH	ABS/POLYCARB	BLACK
	SLIDE - LH	C.R. NYLON	BLACK
	SPRING	C.R. NYLON	BLACK
	LOCKING ARM	STAINLESS STEEL	PASSIVATED
	LOCK PLUG	C.R. NYLON	BLACK
	KEYS	BRASS	NICKEL PLATED
	BRACKET, DOUBLE	REINFORCED NYLON	BLACK
	SCREW - TORX-SLOT-IP	STAINLESS STEEL	PASSIVATED

DRAWING NUMBER	J-M1-2F-1-25
DATE	25JAN99
DRAWN	MM
CHKD	SCALE
1:1	

DIMENSIONS IN MILLIMETERS  
DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY



PANEL PREPARATION



USE SELF TAPPING SCREWS SUPPLIED BY SOUTHCO  
(SLOT/TORX® T-15 RECESS)  
MAX TIGHTENING TORQUE: 1.8 nM (16 LBF-IN)